

SAFETY DATA SHEET



**HF1820**

Gen. Variant: SDS\_US\_GHS

Version 1.0

Revision Date 11/30/2020

Print Date 01/05/2022

SDS No.: BE36758

**1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

Trade name : HF1820  
 CAS Number: : 25213-02-9  
 Chemical characterization : Polyethylene copolymer  
 Chemical name : 1-Hexene,polymer with ethene  
 Synonyms : Ethylene-1-hexene copolymer, Ethylene-Hexene Copolymer

Identified uses : Manufacture of plastic articles by injection molding, extrusion or other conversion process.

Prohibited uses : FDA Class III medical devices; European class III medical devices; Health Canada class IV Medical Devices; Applications involving permanent implantation into the body; Life-sustaining medical applications

**Company Address**

Equistar Chemicals, LP  
 LyondellBasell Tower, Suite 300  
 1221 McKinney St.  
 P.O. Box 2583  
 Houston Texas 77252-2583

**Company Telephone**

Customer Service 888 777-0232  
 product.safety@lyb.com

**Emergency telephone number**

EQUISTAR 800-245-4532

E-mail address : product.safety@lyb.com  
 Responsible/issuing person

**2. HAZARDS IDENTIFICATION**

**GHS Classification**

Combustible dust

**Label elements**

**Signal word** : Warning

**Hazard Statements** : If small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air.

**Other hazards**

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No additional information available.

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

**Mixtures**

**Components**

Chemical name	CAS-No.	Weight %
1-Hexene,polymer with ethene	25213-02-9	> 99.5 %

Contains: Additives and stabilizers

**4. FIRST AID MEASURES**

- General advice : Take proper precautions to ensure your own health and safety before attempting rescue and providing first aid.
- If inhaled : Remove person to fresh air. If signs/symptoms continue, get medical attention.  
In case of excessive inhalation of fumes that may be generated during heating of this material, move the person to fresh air. Obtain medical attention.  
Keep person warm, if necessary give Cardio-Pulmonary Resuscitation (CPR)
- In case of skin contact : If molten material contacts the skin, immediately flush with large amounts of water to cool the affected tissue and polymer. Do not attempt to peel polymer from skin as this will remove the skin.  
Obtain immediate emergency medical attention if burn is deep or extensive.
- In case of eye contact : Flush eyes thoroughly with water for several minutes and seek medical attention if discomfort persists.  
: In case of eye contact with molten polymer:  
Continuously flush eye(s) with cool running water for at least 15 minutes.  
Beyond flushing, DO NOT attempt to remove the material adherent to the eye(s).  
Immediately seek medical attention.
- If swallowed : Adverse health effects due to ingestion are not anticipated.



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**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions : Equip responders with proper protection.  
Creates dangerous slipping hazard on any hard smooth surface.  
Equip emergency responders with proper personal protective equipment (PPE)  
Avoid generating dust.  
Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).  
Potential combustible dust hazard.  
Polymer particles create slipping hazard on hard smooth surfaces.
  
- Environmental precautions : Do not flush into surface water or sanitary sewer system.
  
- Methods for containment /  
Methods for cleaning up : On land, sweep/shovel into suitable disposal containers or vacuum using equipment which avoids ignition risk.  
On water, material is insoluble; collect and contain as any solid.  
All recovered material should be packaged, labeled, transported and disposed of or reclaimed in conformance with applicable laws and regulations and in conformance with good engineering practices. Reclaim where possible.

**7. Handling and storage**

**Precautions for safe handling**

- Advice on safe handling : Material is in a pellet form.  
If converted to small particles during further processing, handling, or by other means, may form combustible dust concentrations in air.  
Avoid dust accumulation in enclosed space.  
Use dust collection systems designed per NFPA 654 to avoid dust accumulation.  
Avoid generating dust; fine dust suspended in air and in the presence of an ignition source is a potential dust explosion hazard.  
Static discharge (spark), or other ignition sources, in high dust environments may ignite the dust and result in a dust explosion  
Electrostatic charge may build during conveying or handling. Equipment handling polymer should be conductive and grounded (earthed) and bonded.

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Metal containers involved in the transfer of this material should be grounded and bonded.  
 All electrical equipment should conform to applicable electric codes and regulatory requirements for areas handling combustible dusts.  
 After handling, always wash hands thoroughly with soap and water.  
 When bringing the material to processing temperatures vapors may develop may condense in the exhaust ventilation. See section 10.  
 Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

Fire-fighting class : Polymer will burn but does not easily ignite.

**Conditions for safe storage, including any incompatibilities**

Requirements for storage areas and containers : Store in a dry location.  
 Use good housekeeping practices during storage, transferring and handling. Process enclosures and adequate ventilation should be used to avoid excessive dust accumulation.  
 Store away from excessive heat and away from strong oxidizing agents.  
 Keep container closed to prevent contamination.  
 Take measures to prevent the build up of electrostatic charge.

**Specific end use(s)**  
 : See Section 1.

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

**Control parameters**

**Ingredients with workplace control parameters**

**Occupational Exposure Limits**

Components	CAS-No.	Type	Limit Value	Basis Revision Date	Additional Information
Materials that can be formed when handling this product: Non-specified (inert or nuisance) dust		TWA	10 mg/m3 inhalable	US (ACGIH) 2005	

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Materials that can be formed when handling this product: Non-specified (inert or nuisance) dust		TWA	3 mg/m3 respirable	US (ACGIH) 2005	
Materials that can be formed when handling this product: Non-specified (inert or nuisance) dust		TWA	15 mg/m3 total dust	US (OSHA) 2005	
Materials that can be formed when handling this product: Non-specified (inert or nuisance) dust		TWA	5 mg/m3 respirable	US (OSHA) 2005	

Consult local authorities for acceptable exposure limits.

**Exposure controls**

**Engineering measures**

Follow the recommendations in NFPA 654 (as amended and adopted) for equipment used to handle this product.

Engineering controls, i.e. enclosed systems, should be used whenever feasible to maintain exposures below acceptable criteria. When such controls are not feasible, or sufficient to achieve full conformance, other engineering controls such as local exhaust ventilation should be used.

Equipment and vessels handling combustible dust from this material should be designed to either prevent dust explosions (inerting) or safely vent dust explosions per NFPA 654

Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

**Personal protective equipment**

Respiratory protection : Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Use appropriate respiratory protection where atmosphere exceeds recommended limits. Where workers could be exposed to dust concentrations above the exposure limit they must use appropriate certified respirators.

Hand protection : Wear gloves that provide thermal protection where there is a potential for contact with heated material.

Eye and face protection : Dust service goggles should be worn to prevent mechanical

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injury or other irritation to eyes due to airborne particles which may result from handling this product.

Skin and body protection : Wear suitable protective clothing.

Hygiene measures : Selection of appropriate personal protective equipment should be based on an evaluation of the performance characteristics of the protective equipment relative to the task(s) to be performed, conditions present, duration of use, and the hazards and/or potential hazards that may be encountered during use.  
Use good personal hygiene practices.  
Wash hands before eating, drinking, smoking, or using toilet facilities.  
Take off contaminated clothing and wash before reuse.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

- Appearance : Pellets.
- Color : Translucent to white
- Odor : Slight.
- Odor Threshold : No value available.
- Flash point : No Data Available.
- Lower explosion limit : The minimum explosive concentration (MEC) for polymer dust varies according to particle size distribution.
- Upper explosion limit : Not applicable.
- Flammability (solid, gas) : Polymer will burn but does not easily ignite.
- Oxidizing properties : Not considered an oxidizing agent.
- Autoignition temperature : > 300 °C
- Decomposition temperature : not determined
- Melting point/range : 50 - 170 °C
- Boiling point/boiling range : Not applicable.
- Vapor pressure : Not applicable.
- Density : < 1 g/cm3
- Water solubility : Insoluble.

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Partition coefficient: n-octanol/water	:	No Data Available.
Viscosity, dynamic	:	Not applicable.
Relative vapor density	:	Not applicable.
Evaporation rate	:	Not applicable.
Explosive properties	:	No Data Available.
Other Information	:	No additional information available.

**10. STABILITY AND REACTIVITY**

Reactivity	:	No known reactivity hazards.
Chemical stability	:	Stable under normal conditions.
Hazardous reactions	:	Will not occur.
Conditions to avoid	:	Avoid contact with strong oxidizers, excessive heat, sparks or open flame.
Materials to avoid	:	Material may be softened by some hydrocarbons.
Hazardous decomposition products	:	Not expected to decompose under normal conditions.
Thermal decomposition	:	Carbon monoxide, olefinic and paraffinic compounds, trace amounts of organic acids, ketones, aldehydes and alcohols may be formed.

**11. TOXICOLOGICAL INFORMATION****Acute toxicity****Acute oral toxicity** : Not classified**Acute inhalation toxicity** : Not classified**Acute dermal toxicity** : Not classified**Skin corrosion/irritation** : Not a skin irritant.**Serious eye damage/eye irritation** : Not an eye irritant.  
Mechanical irritation is possible.

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**Respiratory or skin sensitization** : Not classified

**Chronic toxicity**

Carcinogenicity : Not classified  
Not listed by IARC, NTP, OSHA or EPA.

Germ cell mutagenicity : Not classified

**Reproductive toxicity**

Effects on fertility / Effects on or via lactation : Not classified

Effects on Development : Not classified

**Target Organ Systemic Toxicant - Single exposure** : The substance or mixture is not classified as specific target organ toxicant, single exposure.

**Target Organ Systemic Toxicant - Repeated exposure** : The substance or mixture is not classified as specific target organ toxicant, repeated exposure.

**Aspiration hazard** : Not applicable.

**12. Ecological information**

**Ecotoxicology Assessment**

**Short-term (acute) aquatic hazard** : Not classified

**Long-term (chronic) aquatic hazard** : Not classified

**Persistence and degradability**

**Biodegradability** : Not expected to be biodegradable.

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**Bioaccumulative potential**

**Bioaccumulation** : This material is not expected to bioaccumulate.

**Mobility in soil**

**Mobility** : no data available

**Other adverse effects**

**Environmental fate and pathways** : This material is not volatile and insoluble in water.

**Other information**

**Additional ecological information** : Ecotoxicity is expected to be minimal based on the low water solubility of polymers.  
No data available on this product. However, birds, fish and other wildlife may eat pellets which may obstruct their intestinal tracts.

**13. Disposal considerations**

**Waste treatment methods**

Product : All recovered material should be packaged, labeled, transported and disposed of or reclaimed in conformance with applicable laws and regulations and in conformance with good engineering practices. Reclaim where possible. Recycle if possible.

: This material is classified as a Non-hazardous Material by RCRA.

**14. TRANSPORT INFORMATION**

Not regulated for transport

**15. REGULATORY INFORMATION**

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**TSCA 12b**

No substances are subject to TSCA 12(b) export notification requirements.

**Significant New Use Rules (SNUR)**

No substances are subject to a Significant New Use Rule.

**SARA 302/304**

This product contains no known chemicals regulated under SARA 302/304.

**SARA 311/312**

Based upon available information, this material is classified as the following health and/or physical hazards according to Section 311 & 312:

Combustible dust

**SARA 313**

This product contains no known chemicals regulated under SARA 313.

**State Reporting**

This material does not contain listed substance(s) known to the State of California to cause cancer, birth defects, or other reproductive harm that would require warning under the California Proposition 65 State Drinking Water and Toxic Enforcement Act.

However, LyondellBasell has not tested for the presence of listed chemical substances.

This product contains no known chemicals regulated by New Jersey's Worker and Community Right to Know Act.

No components are subject to the Massachusetts Right to Know Act.

This product contains the following chemicals regulated by Pennsylvania's Right to Know Act:

1314-13-2          Zinc Oxide

**Other international regulations**

**Global Inventory Status**

The ingredients of this product are compliant with the following chemical inventory requirements or exemptions.

\*Additional Explanatory Status Statements follow the table, as necessary.

Country/Region	Inventory	Status Description
Australia	AICS	Compliant
Canada	DSL	Compliant
China	IECSC	Compliant

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Europe	REACH	See REACH Compliance Statement
Japan	ENCS	Compliant
Korea	KECI	Compliant
New Zealand	NZIoC	Compliant
Philippines	PICCS	Compliant
United States of America	TSCA	Compliant
Taiwan	TCSCA	Compliant

*REACH status*

If the product has been purchased from any company of the LyondellBasell group of companies registered in the European Union, we confirm that all substances in this preparation have been registered under REACH, in accordance with the deadlines set forth in REACH. (Regulation (EU) No. 1907/2006)

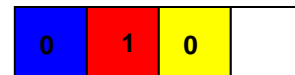
Contact [product.safety@lyb.com](mailto:product.safety@lyb.com) for additional global inventory information.

**16. OTHER INFORMATION**

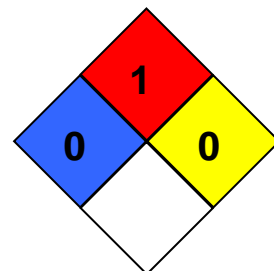
**Material safety datasheet sections which have been updated:**

First Edition

**HMIS Classification** : Health Hazard: 0  
 Flammability: 1  
 Physical hazards: 0



**NFPA Classification** : Health Hazard: 0  
 Fire Hazard: 1  
 Instability: 0



**Further information**

HMIS rating scale (0 = minimal hazard; 4 = severe hazard)

NFPA rating scale (0 = minimal hazard; 4 = severe hazard)

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**Disclaimer**

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The Trade Name referenced in section 1 is a trademark owned or used by the LyondellBasell family of companies.

**Numerical Data Presentation**

The presentation of numerical data, such as that used for physical and chemical properties and toxicological values, is expressed using a comma (,) to separate digits into groups of three and a period (.) as the decimal marker. For example, 1,234.56 mg/kg = 1 234,56 mg/kg.

**Language Translations**

The information presented in this document has been translated from English by a vendor LyondellBasell believes to be reliable. LyondellBasell and its vendor have made a good-faith effort to verify the accuracy of the translation, but assume no liability or other responsibility for any errors that may have occurred. Please refer to our web site ([www.lyondellbasell.com](http://www.lyondellbasell.com)) for the original document written in English.

**End of Material Safety Data Sheet**